

I. Amendments to the Specification

Please replace Paragraph [0038] with the following Paragraph:

[0038] Still another exemplary process 32d shown in Figure 2b generally includes a chlorinated polyolefin solution and a Polytetrafluoroethylene (PTFE) sheet. Step 54 of this process 32d is preferably to spray a chlorinated polyolefin solution onto a sheet comprised of PTFE or another low adhesive material. The PTFE sheet is commonly marketed under the trade name TEFLON®. Step 56 in this process 32d is to remove the dried chlorinated polyolefin film from the sheet and insert the film within the mold 10. The film sheet is positioned within the mold 10 such as to be aligned with the first portion 28 of the mold inner surface 18.